

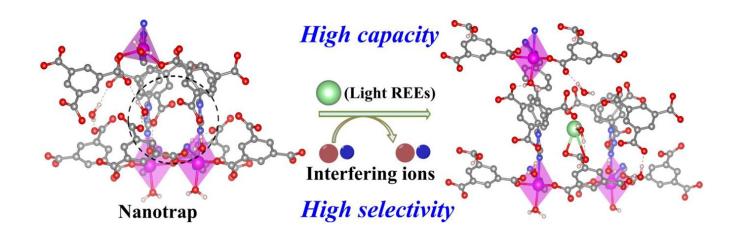
Article

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Rationally designed nanotrap structures for efficient separation of rare earth elements over a single step

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Sonali Seth Oct 5, 2024

Background



Lanthanide Discrimination with Hydroxyl-Decorated Flexible Metal—Organic Frameworks

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Supporting Information



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Selective Adsorption of Rare Earth Elements over Functionalized Cr-MIL-101

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Supporting Information

Why this paper?

Synergic effect of pore size and uncoordinated –COOH groups help in selective separation of REEs.

Cryo-EM studies were done to confirm the adsorption of REEs onto the nanotrap.

Separation factor is higher as compared to the existing MOFs



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Macrocyclic Receptor Exhibiting Unprecedented Selectivity for Light Lanthanides

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3.2 Å cavity size

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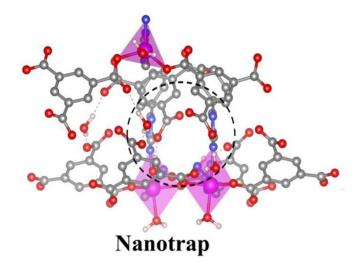
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Introduction

4,4-di(4H-1,2,4-triazol-4-yl)-1,1-biphenyl (DTB)

Trimesic acid (BTC)



Zn-based MOF

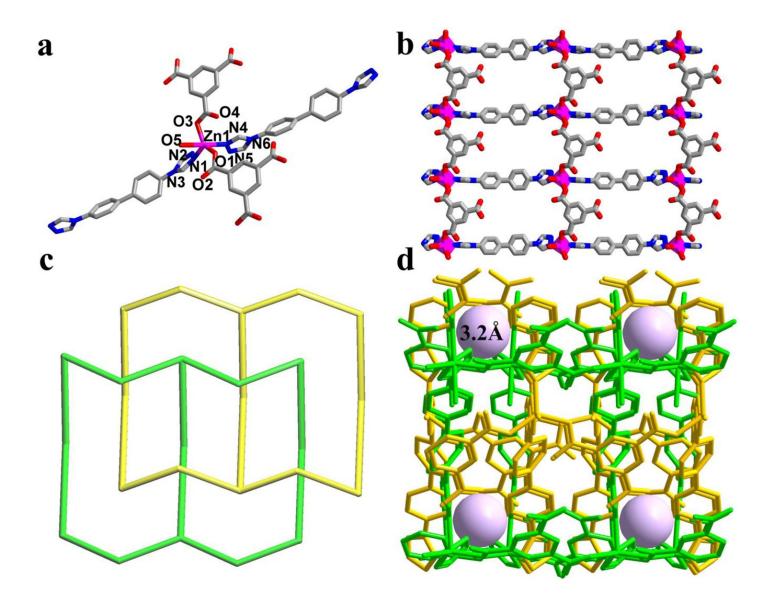
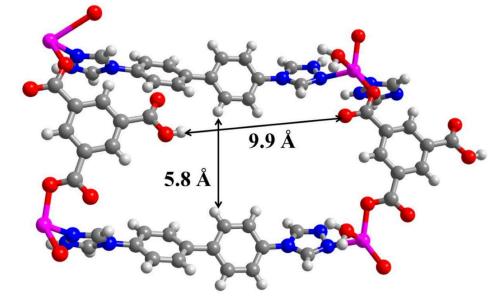
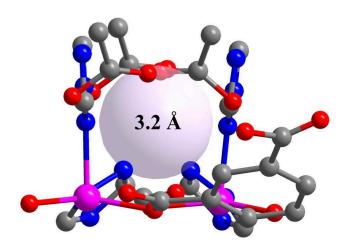


Fig. 2 Crystal structure of NCU-1. a The coordination environment of Zn²⁺. b The 2D extended framework of NCU-1. c The simplified topological structure of 2-fold interpenetration (different colors represent different single sets of the interpenetration). d The two fold-interpenetrated structure of NCU-1 produces numerous square small pockets. (Zn, magenta; C, dark gray; N, blue; O, red).

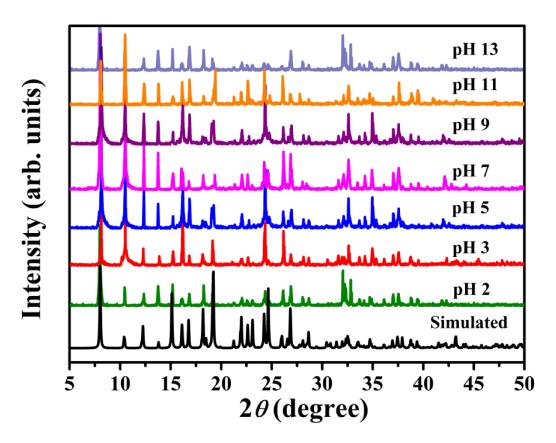


Supplementary Fig. 2 | Diagram of the square windows formed by four Zn²⁺ ions, two trimesic acids, and DTB ligands.



Supplementary Fig. 3 | Depiction of one pocket with a diameter of 3.2 Å constructed by triazole rings and carboxylate groups (Zn, magenta; C, dark gray; N, blue; O, red).

Stable in harsh conditions



Supplementary Fig. 5 | PXRD patterns of NCU-1 after immersion in aqueous solutions with different pH values ranging from 2 to 13 for 12 h.

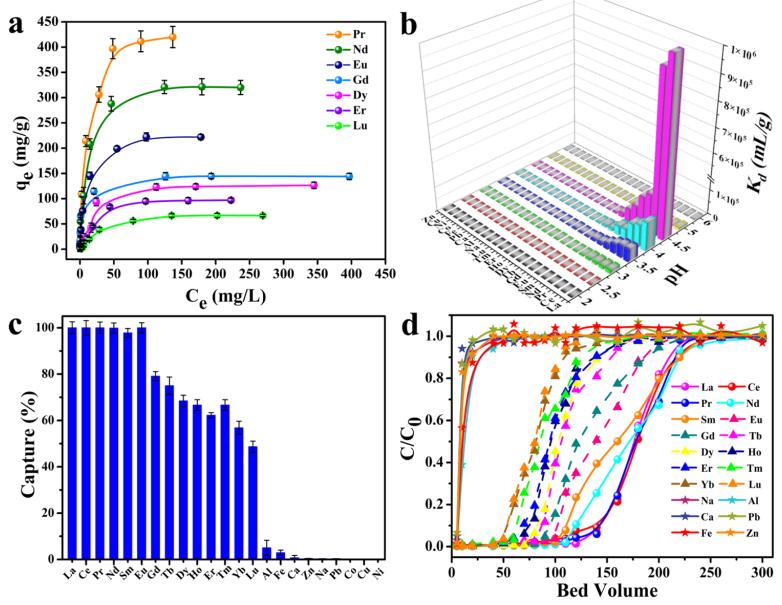


Fig. 3 Sorption experiment results of NCU-1. a Equilibrium data for Pr3+, Nd3+, Gd3+, and Dy3+ adsorption of NCU-1 and fitted with the Langmuir isotherm models. b Kd values of metal ions captured by NCU-1 at various pH values from 2.0 to 6.0. c NCU-1 capture efficiency of metal ions in mine tailings collected from Ganzhou city. d Mine tailing breakthrough curves of metal ions. Error bars represent S.D. n = 3 independent experiments.

ICP-MS data of REEs tailings

Supplementary Table 2 | Elemental composition of mineral leachates and NCU-1 capture efficiency of rare earth in tailings collected from Ganzhou city.

REE (mg/L)			Interfering ions (mg/L)				
Metal ions	C ₀ (mg/L)	C _e (mg/L)	Capture (%)	Metal ions	C ₀ (mg/L)	C _e (mg/L)	Capture (%)
La	0.25	0	100	Al ³⁺	8.15	7.74	5.03
Ce ³⁺	0.13	0	100	Fe ³⁺	1.03	1.00	2.91
Pr ³⁺	0.35	0	100	Ca ²⁺	0.56	0.55	1.79
Nd ³⁺	0.81	0.01	98.77	Na ⁺	1.86	1.85	0.54
Sm ³⁺	0.46	0.01	97.83	Zn ²⁺	0.23	0.23	0
Eu ³⁺	0.32	0	100	Co ²⁺	0.01	0.01	0
Gd ³⁺	0.67	0.14	79.10	Cu ²⁺	0.01	0.01	0
Tb ³⁺	0.16	0.04	75.00	Ni ²⁺	0.02	0.02	0
Dy ³⁺	0.92	0.29	68.48	Pb ²⁺	0.06	0.06	0
Ho ³⁺	0.18	0.06	66.67				
Er ³⁺	0.53	0.2	62.26				
Tm ³⁺	0.09	0.03	66.67				
Yb ³⁺	0.44	0.19	56.82				
Lu ³⁺	0.37	0.19	48.65				

 C_0 , the initial concentration of metal ions in tailings collected from Ganzhou city. C_e , the equilibrium concentration of metal ions after adsorption by 10 mg NCU-1 at a rate of 120 rpm for 6 h.

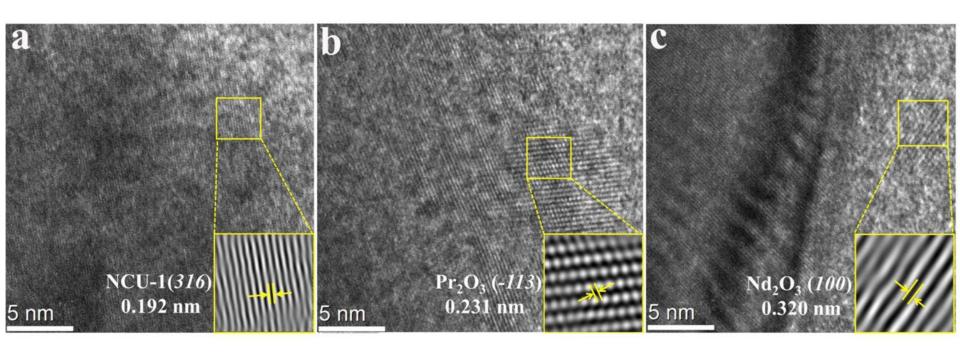


Fig. 4 Cryo-EM images of NCU-1 and after adsorption REEs. Cryo-EM images of a NCU-1, b NCU-1-Pr, and c NCU-1-Nd.

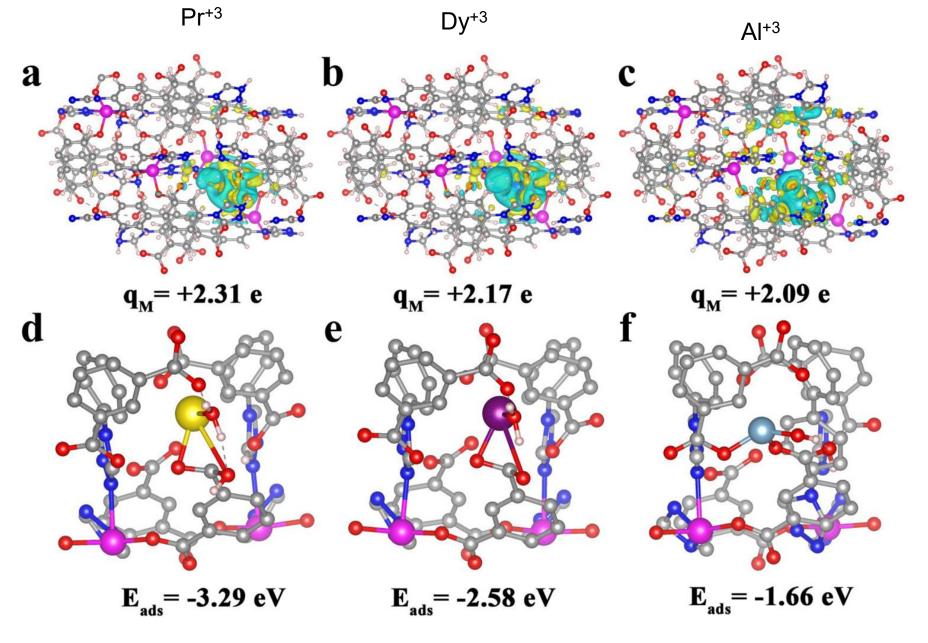


Fig. 5 Differential charge distribution of NCU-1 configuration after adsorption with **a** Pr^{3+} , **b** Dy^{3+} , and **c** Al^{3+} with the corresponding Bader charges. The Bader charge on the metal ion is defined as q_M . Optimized structures of NCU-1 and the adsorption energy of metal ions **d** Pr^{3+} , **e** Dy^{3+} , and **f** Al^{3+} (Pr^{3+} , yellow; Dy^{3+} , purple; Al^{3+} , light blue).

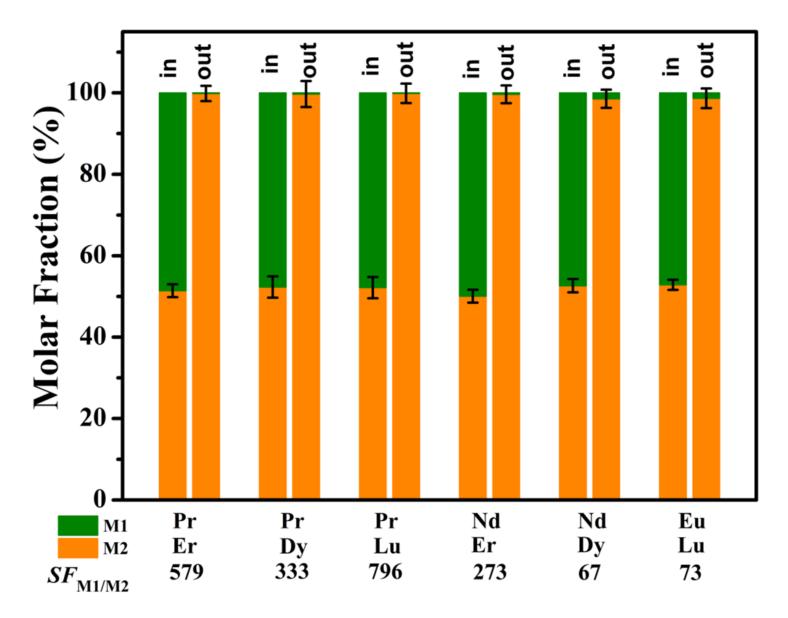
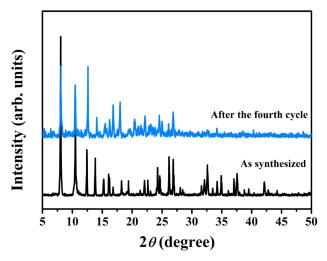
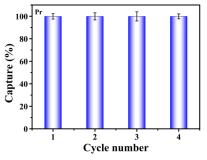


Fig. 6 Selective adsorption of NCU-1 from six combinations of a light REEs M1 and a heavy REEs M2. "In" and "out" indicate the REEs ratio in the original mixed solution and filtrates. Error bars represent S.D. n = 3 independent experiments.

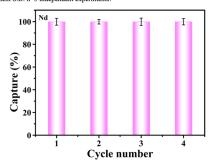
Regeneration studies



Supplementary Fig. 51 | PXRD patterns of NCU-1 after the fourth cycle.



Supplementary Fig. 47 | Reusability of NCU-1 for capturing Pr³⁺. Error bars represent S.D. n=3 independent experiments.



Supplementary Fig. 48 | Reusability of NCU-1 for capturing Nd³⁺. Error bars represent S.D. n=3 independent experiments.

Conclusion

- Unique REE nanotrap for selective separation of lighter REE from heavier ones.
- Real field mine tailings have been separated efficiently even in harsh pH conditions.