

Supplementary Information

Microdroplets as ambient 'hydrothermal' reactors

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S1. Experimental section

Materials

Copper(II) acetate monohydrate ($[(\text{CH}_3\text{COO})_2\text{Cu}\cdot\text{H}_2\text{O}]$, $\geq 98\%$) was purchased from Merck Specialities, India. Absolute ethanol ($\text{CH}_3\text{CH}_2\text{OH}$) AR was purchased from Zenith Trading Company, India. Methanol (CH_3OH) HPLC grade was purchased from Advent Chembio Pvt. Ltd, India. Uranyl nitrate hexahydrate $[\text{UO}_2(\text{NO}_3)_2\cdot 6\text{H}_2\text{O}]$ AR was purchased from Research-Lab Fine Chem Industries, India. Cupric oxide (CuO) powder was purchased from Sigma Chemical Company, USA. Ultrapure water (resistivity $> 18.2 \text{ M}\Omega\cdot\text{cm}$) was used for all aqueous solution preparations. All the chemicals are commercially available and used as such without any purification.

Preparation of precursor solutions

A 0.04 M copper acetate monohydrate solution was prepared by dissolving 159 mg of copper acetate monohydrate in a solvent mixture of 16 mL of ethanol and 4 mL of Milli-Q water, followed by thorough sonication to ensure complete dissolution and obtain a homogeneous solution.

Reaction setup and experimental details

The copper acetate monohydrate precursor solution (Ethanol/Milli-Q water mixture) was transferred into a round-bottom flask and positioned on a water-bath assembly equipped with a 1.7 MHz ultrasonic nebulizer connected to a power supply. Continuous ultrasonic nebulization for 6 hours generated aerosolized microdroplets within the reaction chamber, promoting rapid solvent evaporation and intensified gas-liquid interfacial processes that drove precursor transformation. Following nebulization, the formed mist was allowed to settle, and the resulting precipitate was isolated by centrifugation (10,000 rpm, 5 min), washed, and air-dried. The dried intermediate was again renebulized in water for 3 hours to obtain a black suspension. The black suspension obtained was washed with water and an ethanol-water mixture, then centrifuged and air-dried to yield a blackish-brown precipitate.

S2. Heavy Metal Adsorption Experiments

For adsorption screening, 50 mg of the final product was added to 100 mL of aqueous solution, individually spiked with 1000 ppb of As(III), As(V), Se(IV), U(VI), Pb(II), and Cd(II) in separate

conical flasks. The suspensions were agitated on an orbital shaker for 3 hours to ensure sufficient interaction between the adsorbent and metal ions. After equilibration, the samples were centrifuged and filtered through nylon membrane filters. The metal ion concentrations in the initial (input) and treated (output) solutions were quantified using inductively coupled plasma mass spectrometry (ICP-MS).

Dosage-Dependent Adsorption Studies

To evaluate the effect of adsorbent dosage, varying amounts of the final material (5, 10, 20, 30, 50, 70, and 100 mg) were dispersed in separate conical flasks containing 100 mL of 1000 ppb U(VI) solution. The mixtures were shaken for 3 hours under identical conditions. Following agitation, each suspension was centrifuged, filtered, and analyzed by ICP-MS to determine the uranium concentration before and after treatment.

Adsorption Kinetics

Kinetic experiments were conducted by adding 20 mg of the material to a 100 mL solution containing 1000 ppb U(VI). The suspension was continuously shaken, and aliquots were collected at predetermined time intervals (0, 5, 10, 20, 30, 60, 90, and 120 min). Each aliquot was immediately centrifuged and filtered before ICP-MS analysis to monitor the time-dependent removal of U⁶⁺.

Equation 1: Uptake capacity calculations

The adsorption capacity (q_e) of CuO for U(VI) was calculated using the following equation

$$\text{Uptake } (q_e) = (C_o - C_e) V / m$$

where q_e is the amount of U(VI) ions adsorbed per gram of adsorbent (mg/g) at equilibrium concentration, C_e is the equilibrium concentration of U(VI) in the bulk solution (mg/L), C_o is the initial U(VI) concentration (mg/L), V is the volume of solution (L) and m is the mass of adsorbent (g).

Equation 2: Rate constant calculations

Ho's pseudo-second-order equation is described as

$$t/q_e = 1/(k_2 q_e^2) + (1/q_e) t$$

where q_e is the amount of U(VI) ions adsorbed per gram of adsorbent (mg/g), k_2 (g/mg min) is the pseudo-second-order rate constant.

From Fig. 5C,

$$1/q_e = 0.2147 \text{ g/mg}$$

Therefore,

$$q_e = 4.67 \text{ mg/g}$$

Also,

$$1/(k_2 q_e^2) = 0.00378 \text{ min g/mg}$$

Therefore,

$$k_2 = 12.12 \text{ g/mg min}$$

Species	Model	k (g/mg min)	q _e (mg/g)	R ²
U (VI)	Pseudo 2 nd order	12.12	4.67	1

Equation 3: Langmuir isotherm model

To investigate the maximum adsorption capacity, a series of U(VI) solutions with initial concentrations ranging from 1 to 100 mg/L(ppm) were shaken with the synthesized 20 mg CuO for 6 h at neutral pH. To account for the effect of equilibrium concentration on adsorption capacity, the Langmuir isotherm model was used for evaluation.

The linear form of the Langmuir equation is used

$$C_e/q_e = C_e/q_{\max} + 1/(b q_{\max})$$

where q_e is the amount of U(VI) ions adsorbed per gram of adsorbent (mg/g), C_e is the equilibrium concentration of U(VI) in the bulk solution (mg/L), q_{max} is the maximum surface density at monolayer coverage, and b is the Langmuir adsorption constant (L/mg) related to the free energy of adsorption.

From Fig. S15,

$$1/q_{\max} = 0.00882 \text{ g/mg}$$

Therefore,

$$q_{\max} = 113.37 \text{ mg/g}$$

Hence,

$$b = 0.27 \text{ L/mg}$$

S3. Characterization

To image the morphology of the intermediate and final product, a Thermo Fisher Scientific Verios G4 UC high-resolution field-emission scanning electron microscope (FESEM) was used at an accelerating voltage of 10 kV and an emission current of 0.10 nA. A thin layer of gold (~0.2 nm) was sputtered onto the sample and spread onto a carbon tape substrate using a Quorum Q150T S plus to make it conductive and suitable for FESEM imaging. To evaluate the crystallinity and elemental composition of the final product, the sample was drop-cast onto carbon-coated nickel TEM grids (300 mesh). Transmission electron microscopy (TEM) analysis was performed using a Thermo Fisher Scientific Talos™ F200i microscope operated at 200 kV. High-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) imaging, coupled with energy-dispersive X-ray spectroscopy (EDS), was employed to obtain elemental mapping of the particles. Lattice fringes in HRTEM images were measured using Gatan Microscopy software. Infrared spectra were recorded in attenuated total reflectance (ATR) mode using a PerkinElmer IR instrument within the range of 400-4000 cm⁻¹. XPS was performed using an ESCA probe TPD spectrometer (Omicron) with a polychromatic Al Kα (hν = 1486.6 eV) X-ray source to determine the chemical oxidation states of the elements. Powder XRD measurements were performed by using a D8 Advance Bruker instrument, using Cu Kα as the X-ray source. Quantitative

determination of uranium and other metal concentrations was conducted using a PerkinElmer NexION 300X ICP-MS calibrated with appropriate reference standards. Brunauer-Emmett-Teller (BET) measurements were performed on approximately 50 mg of the material using a Micromeritics ASAP 2020 Porosimeter to determine surface area. Thermogravimetric analysis (TGA) was conducted on a Q500 Hi-Res Thermogravimetric analyzer using approximately 10 mg of material.

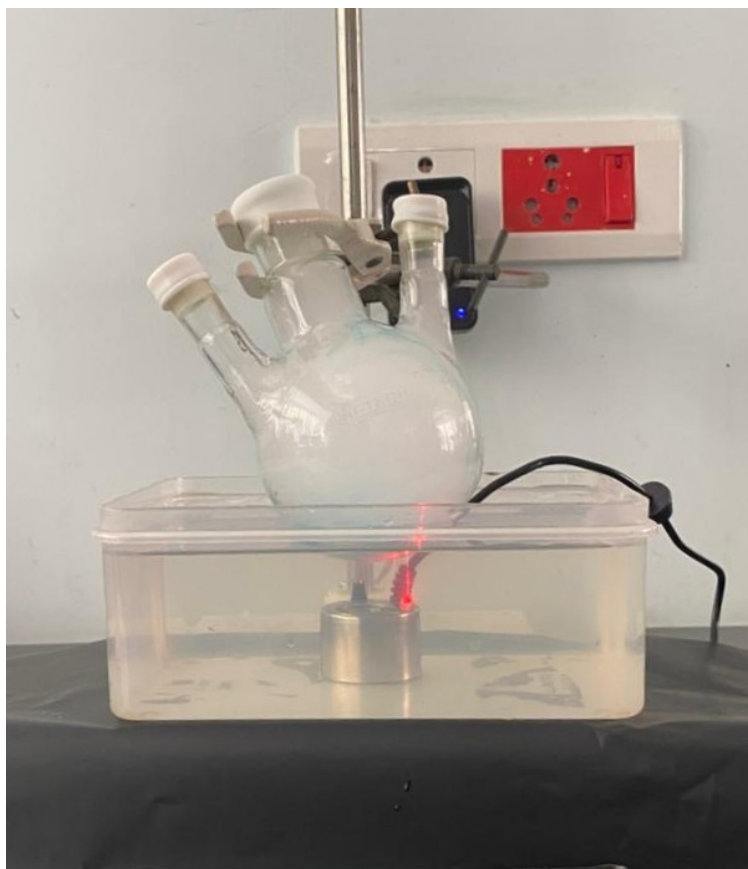


Fig. S1. Optical image of the experimental setup used for ultrasonic nebulization during the reaction.



Fig. S2. FESEM images of copper hydroxide acetate monohydrate (intermediate).

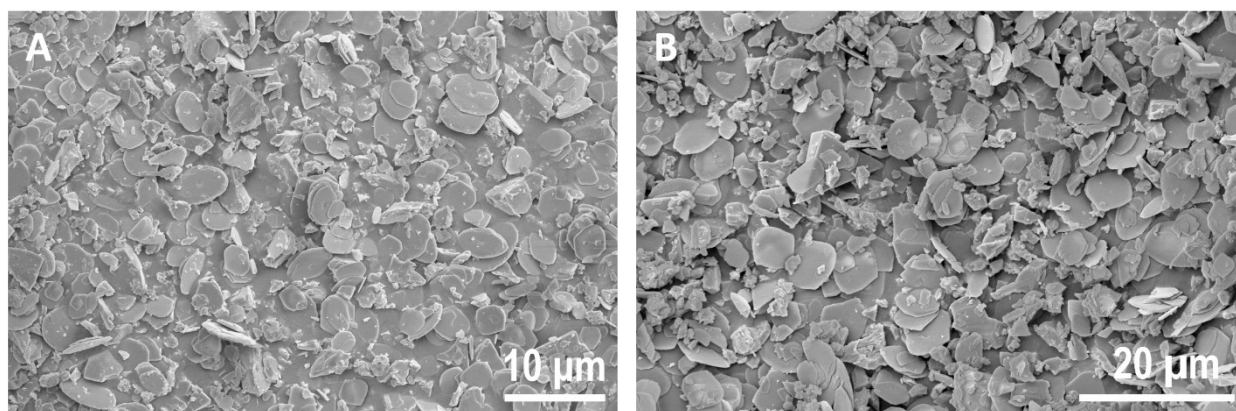


Fig. S3. FESEM images of intermediate. (A) Ethanol-water mixture of 1:1 ratio and (B) Ethanol-water mixture of 2:1 ratio.

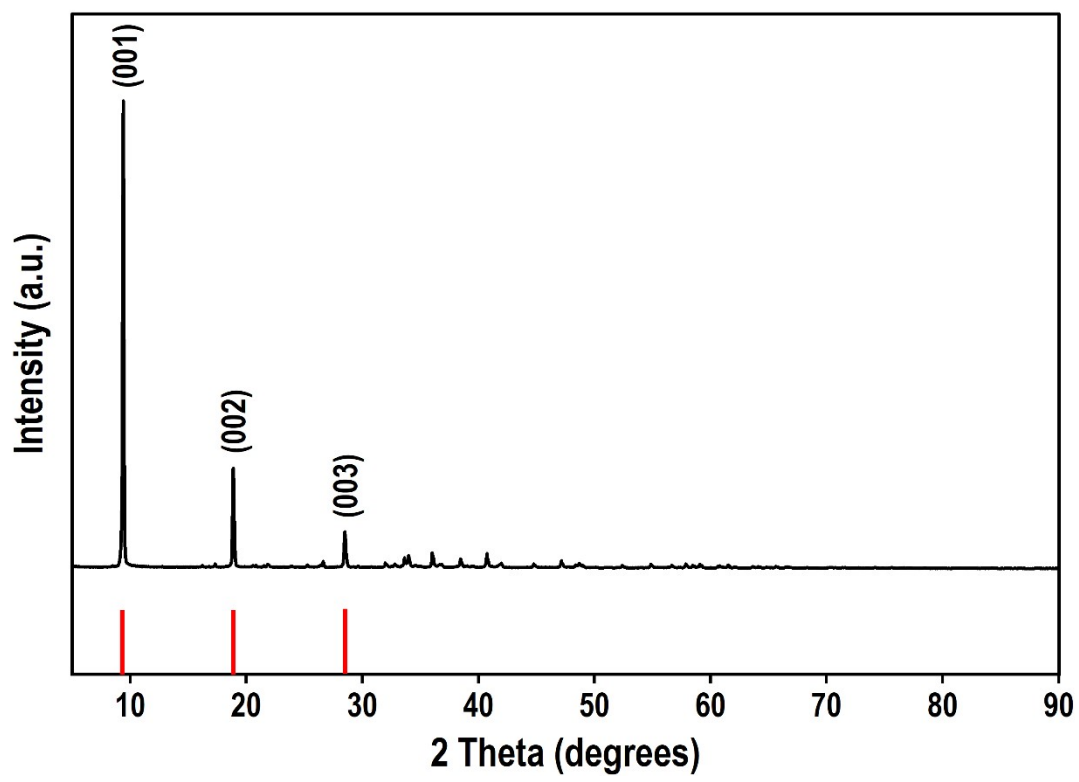


Fig. S4. PXRD pattern of intermediate.¹

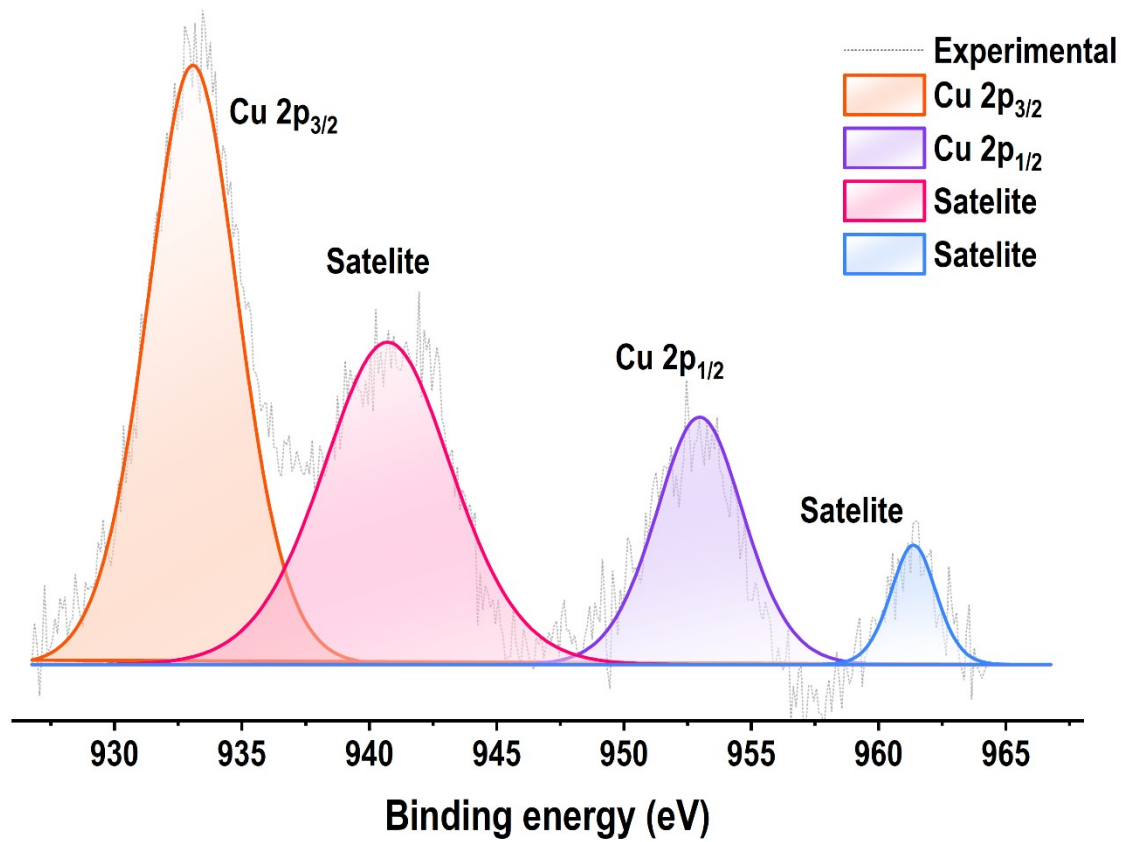


Fig. S5. XPS plot of intermediate.

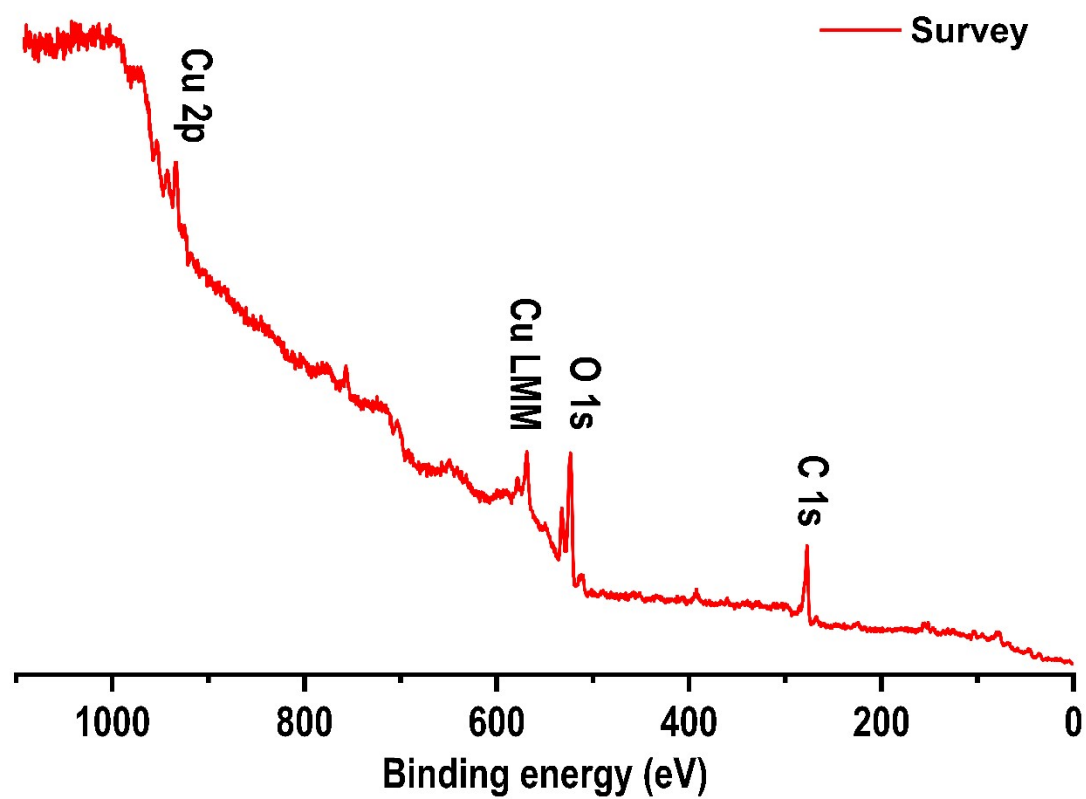


Fig. S6. XPS survey spectrum of the final material, verifying the presence of Cu and O elements, (C is due to the carbon tape used for support).

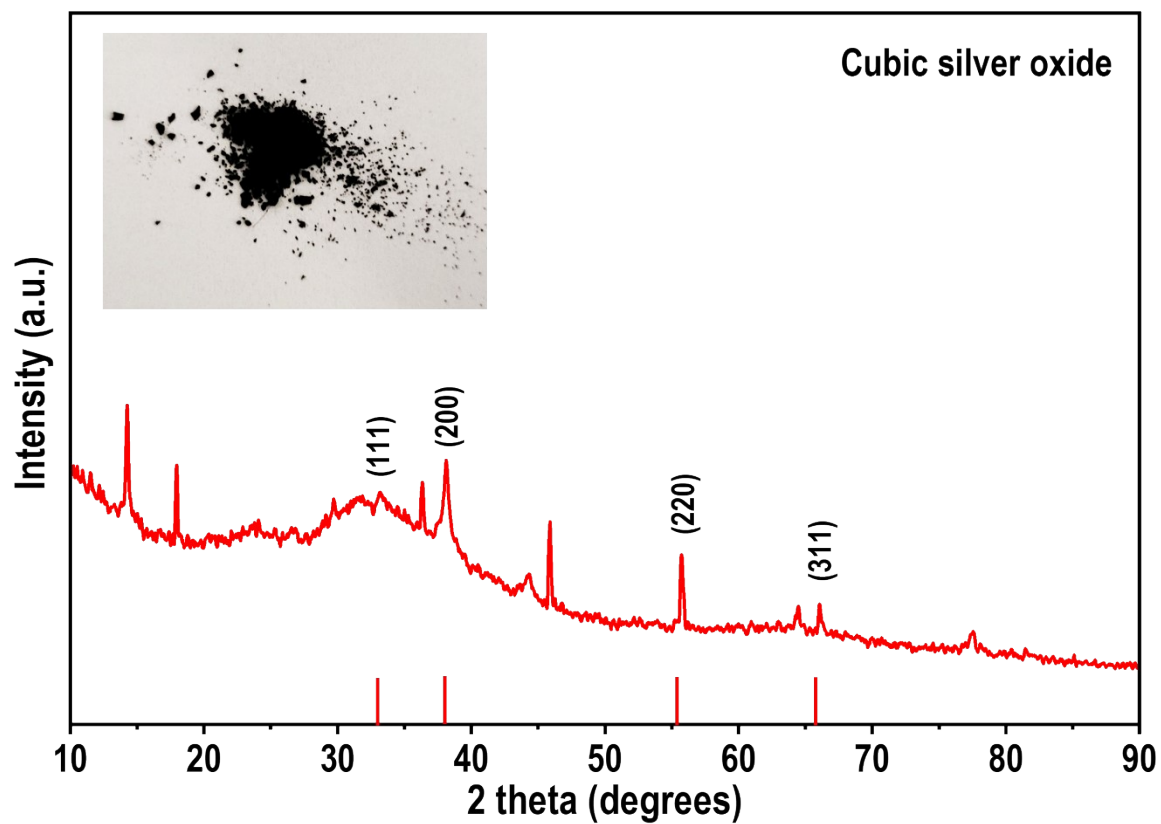


Fig. S7. PXRD pattern of silver oxide, the inset shows the optical image of the precipitate obtained after reaction.

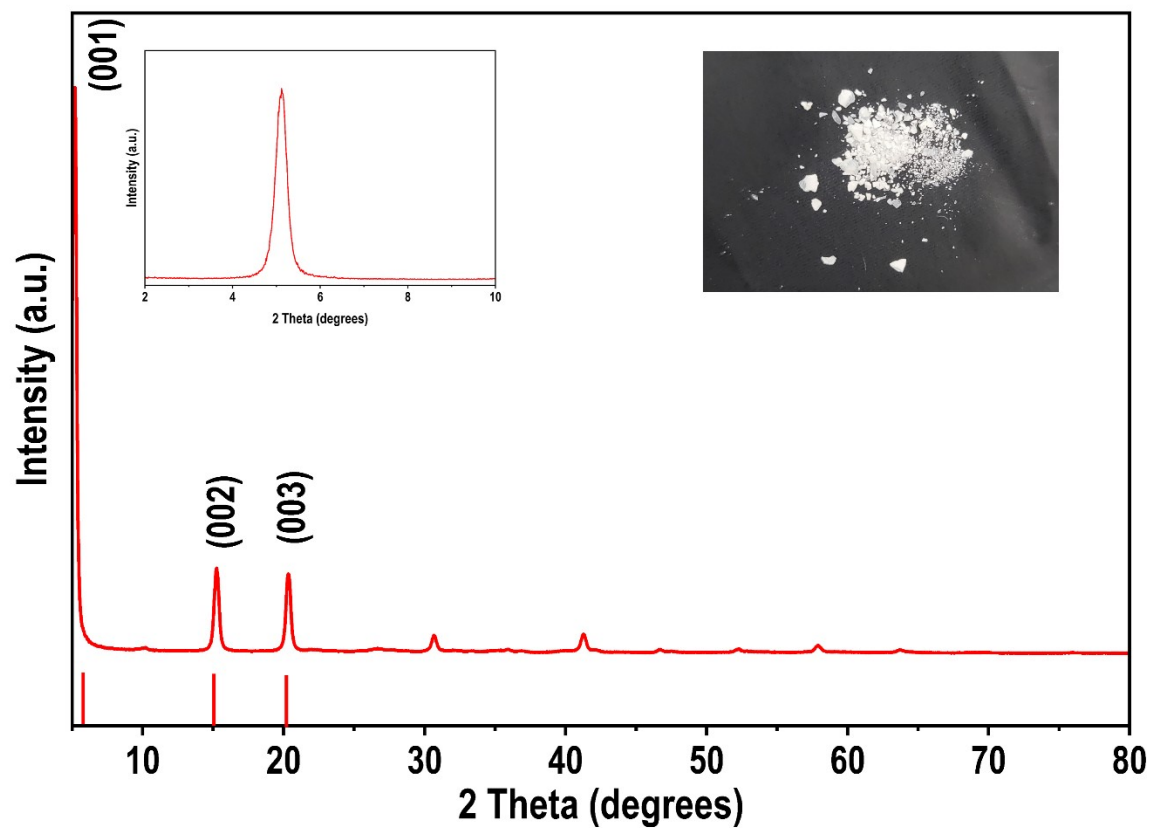


Fig. S8. PXRD pattern of zinc-intermediate (zinc hydroxy acetate hydrate), the inset shows the optical image of the precipitate obtained after reaction.

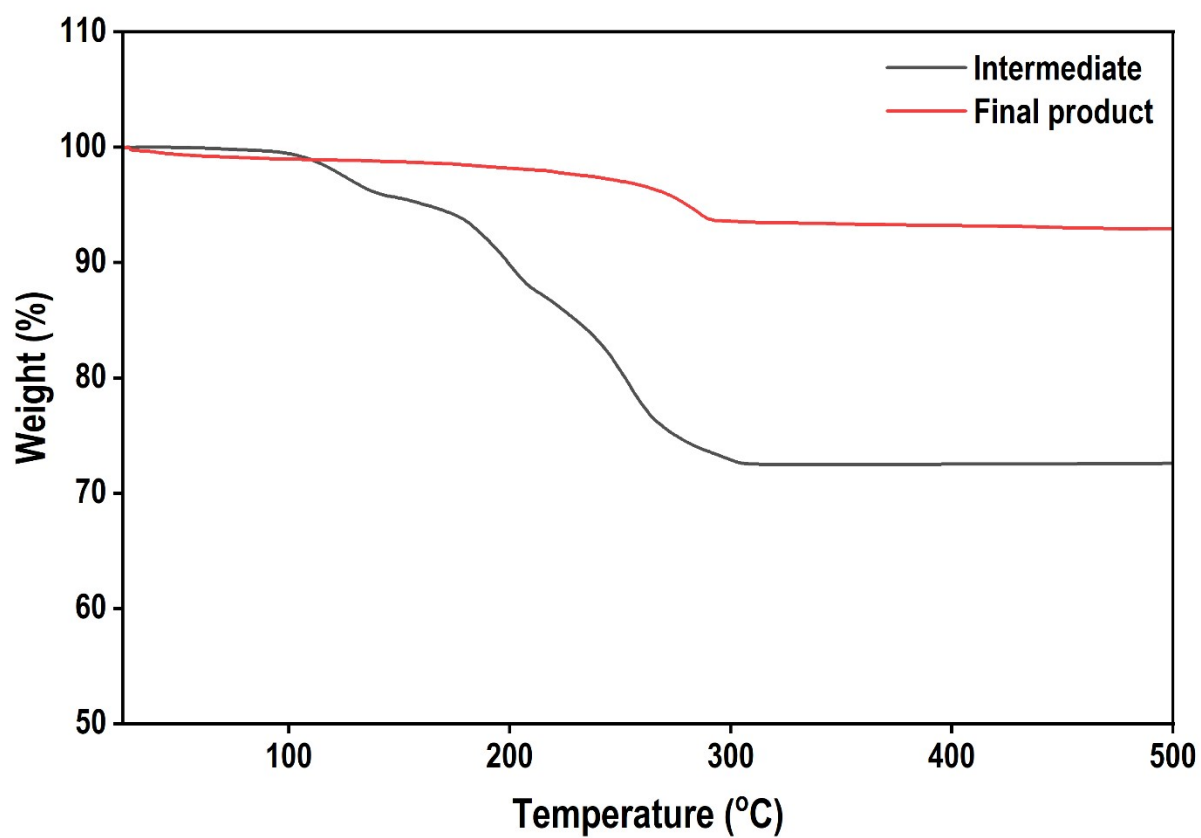


Fig. S9. TGA curve for intermediate and final product (tenorite).



Fig. S10. Optical image of precursor solution in water after ultrasonic nebulization, showing no precipitate.



Fig. S11. Optical image of the precipitate after ultrasonic nebulization of the precursor solution in an ethanol-water mixture (4:1).

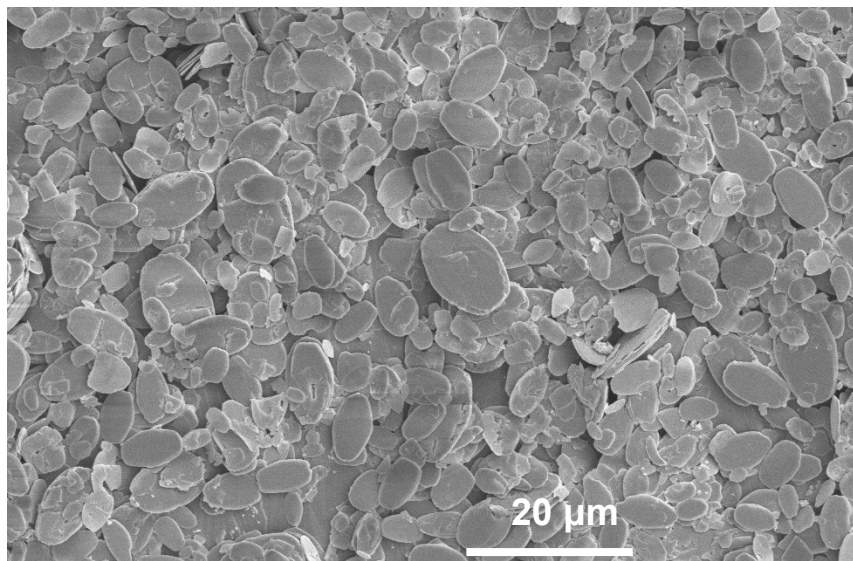


Fig. S12. FESEM of intermediate obtained via sonication of the precursor in EtOH: H₂O (4:1).

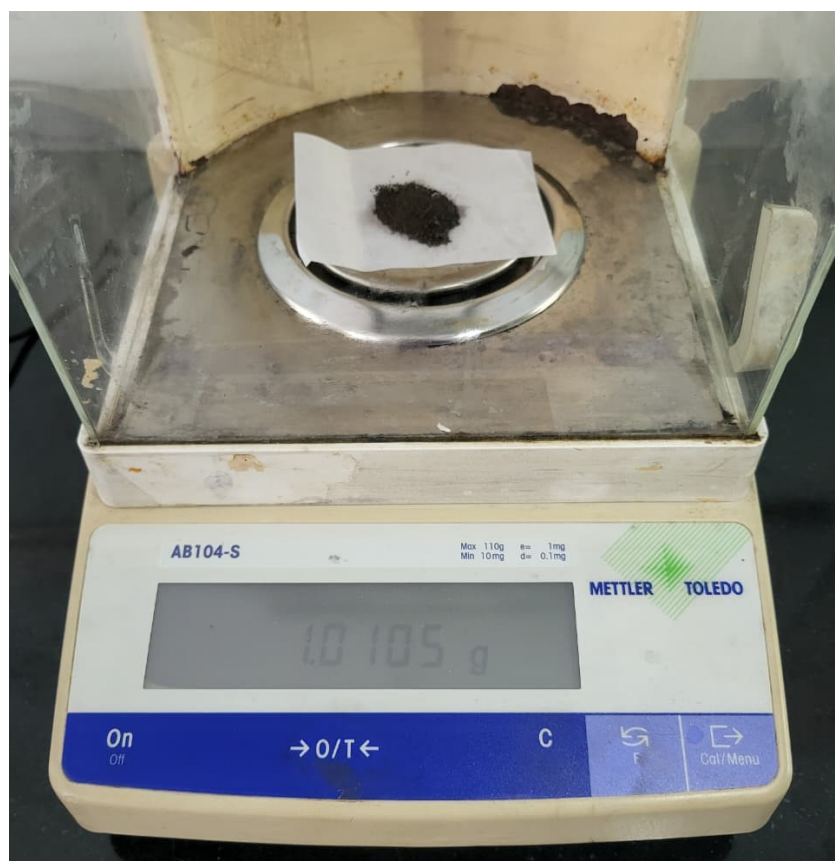


Fig. S13. Optical image of the as-synthesized tenorite (CuO) powder placed on an analytical balance demonstrating gram-scale synthesis.

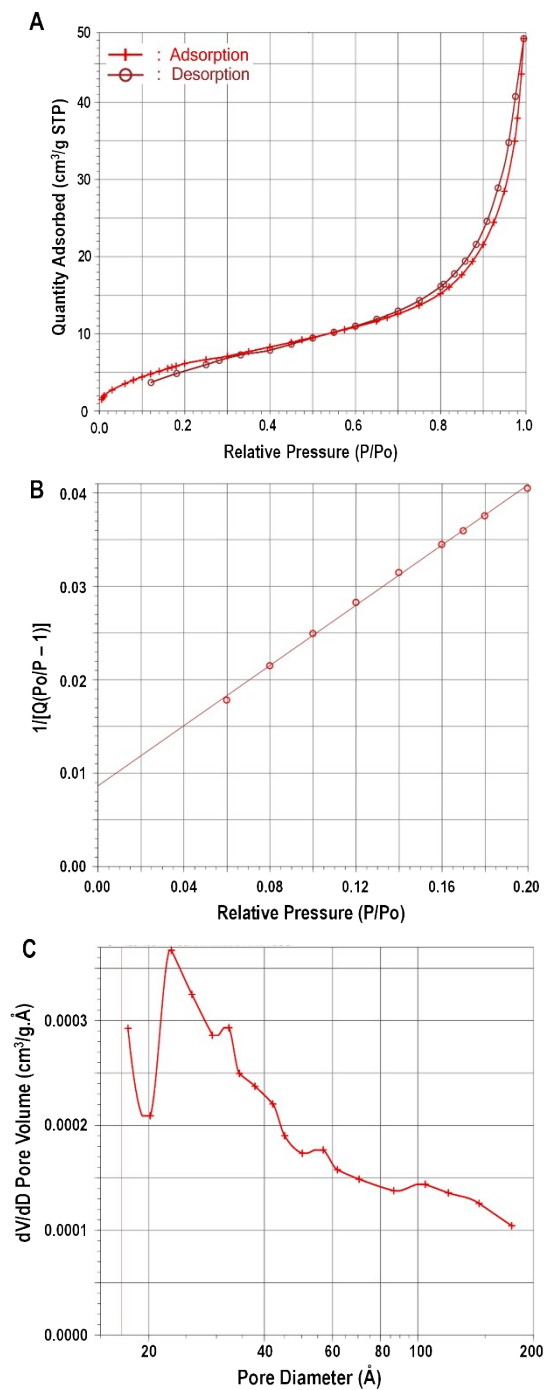


Fig. S14. Brunauer-Emmett-Teller (BET) surface area and pore structure analysis of the synthesized tenorite nanostructures. (A) N₂ adsorption-desorption isotherms showing mesoporous characteristics. (B) BET linear plot used for specific surface area determination. (C) The Barrett-Joyner-Halenda (BJH) pore-size distribution curve indicates the presence of mesopores arising from the hierarchical architecture. BET Surface Area: 25.6281 m²/g.

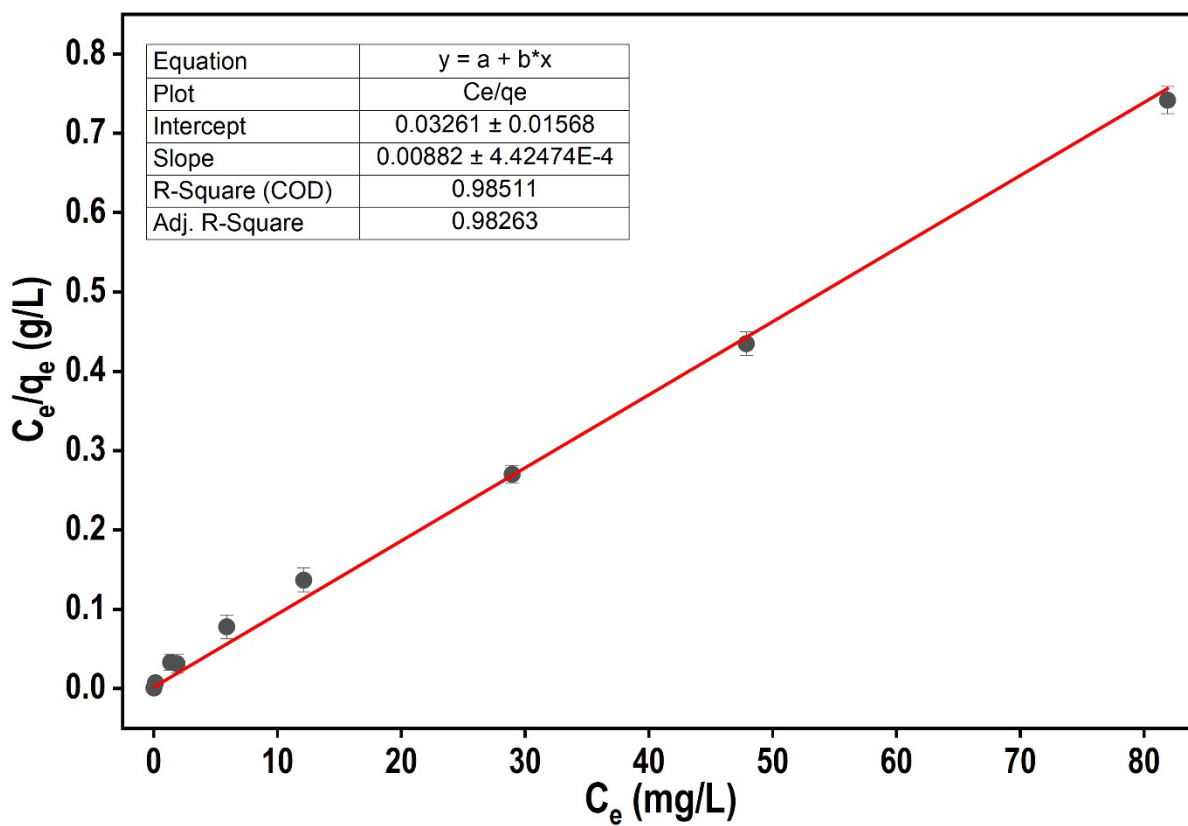


Fig. S15. Linearized Langmuir isotherm for the adsorption of U(VI) on synthesized CuO (C_e/q_e vs C_e).

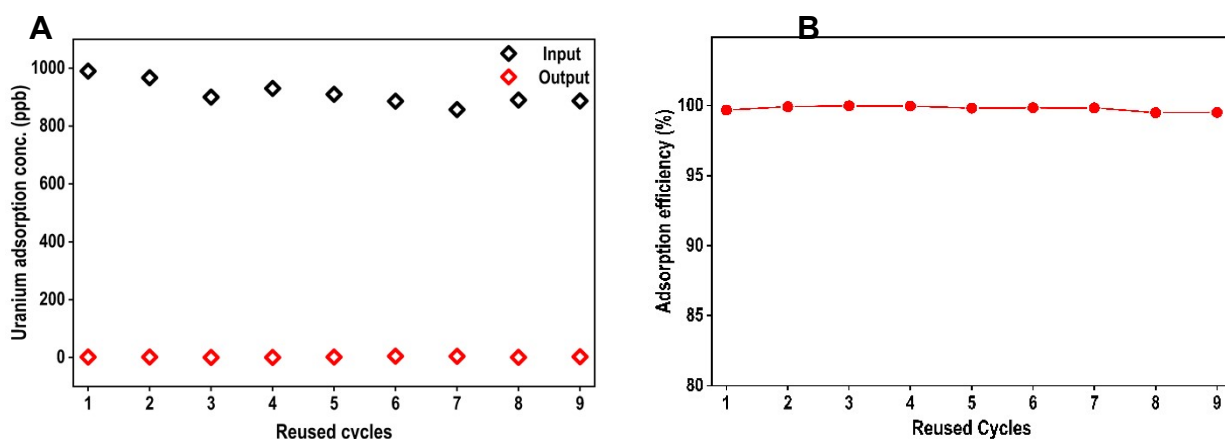


Fig. S16. Reusability of the hierarchical CuO adsorbent for U(VI) removal over nine consecutive cycles. (A) Input and output U(VI) concentrations during repeated adsorption experiments. (B) Corresponding adsorption efficiency, showing negligible loss in performance upon reuse.

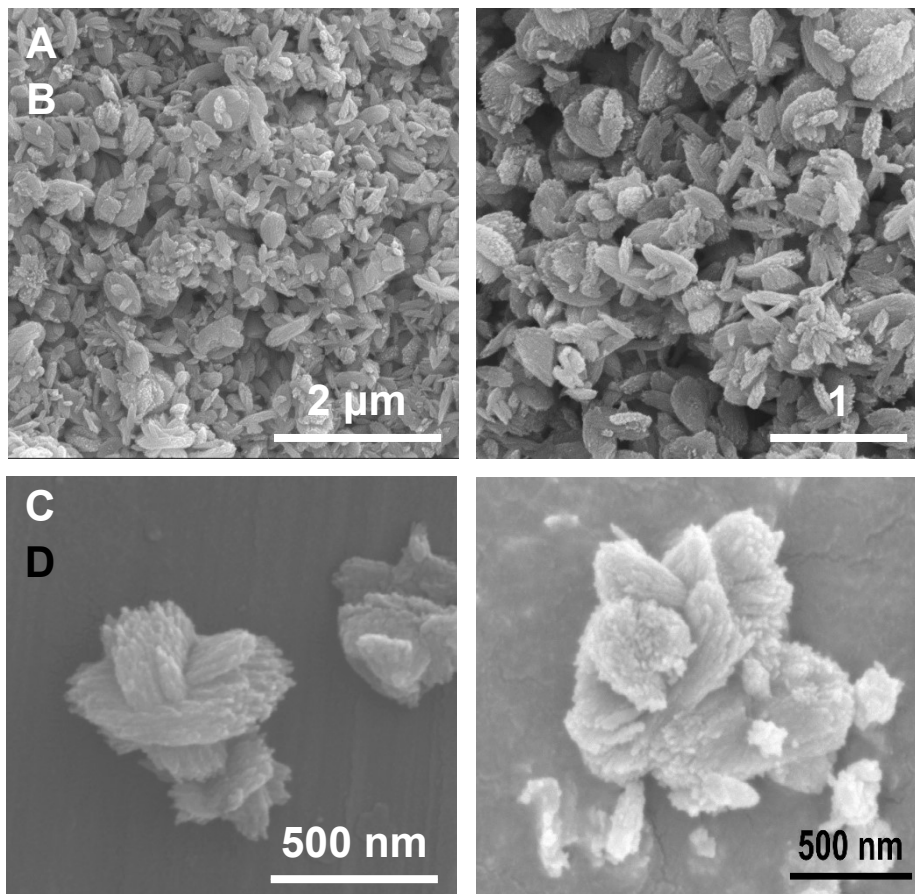


Fig. S17. FESEM image of the nanostructured tenorite after U(VI) adsorption. (A, B, C) After a single adsorption cycle and (D) after 9 adsorption cycles.

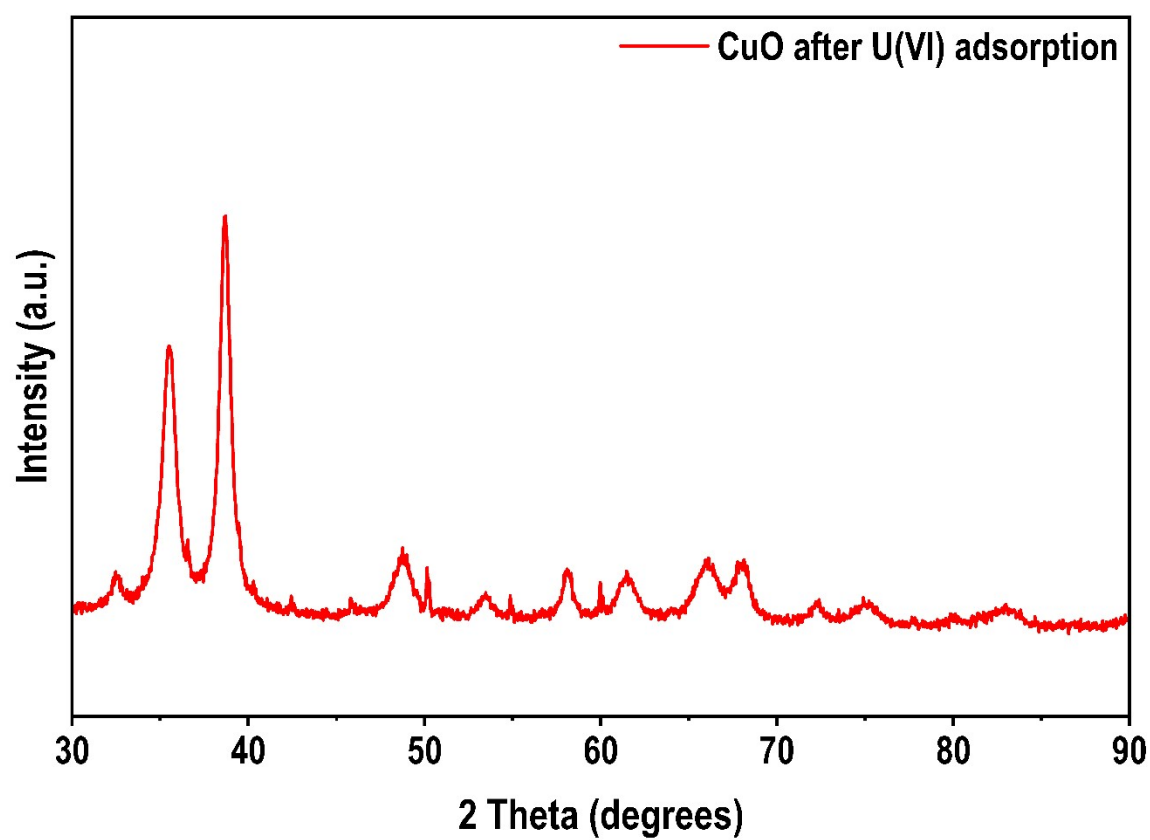


Fig. S18. PXRD pattern of CuO after U(VI) adsorption, showing no significant changes in the diffraction features and indicating preservation of the crystal structure following adsorption.

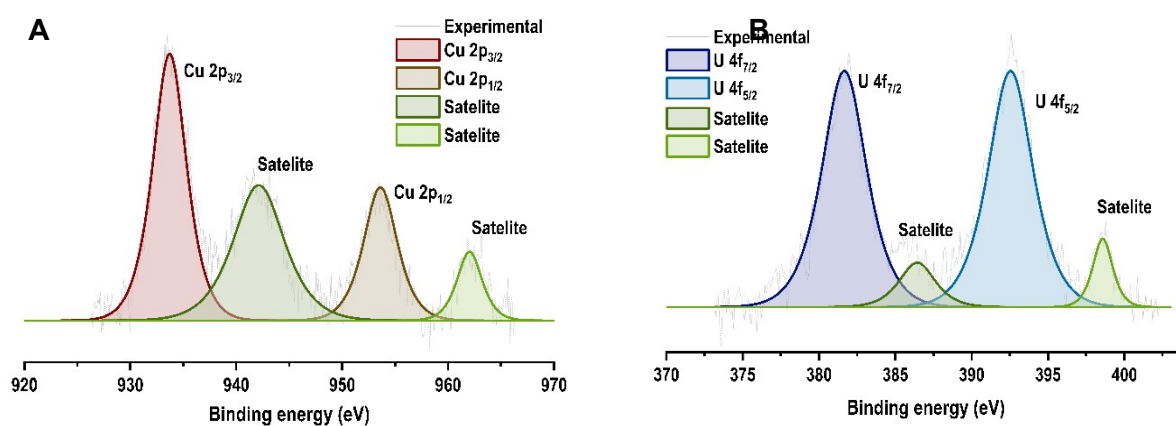


Fig. S19. XPS spectra of the CuO after U(VI) adsorption. (A) Cu 2p and (B) U 4f regions, confirming the presence of adsorbed uranium species on the CuO surface.

Reference

- 1 S. Švarcová, M. Klementová, P. Bezdička, W. Łasocha, M. Dušek and D. Hradil, *Cryst. Res. Technol.*, 2011, **46**, 1051–1057.