

# In Situ Fabrication of Flexible, Thermally Stable, Large-Area, Strongly Luminescent Copper Nanocluster/ Polymer Composite Films

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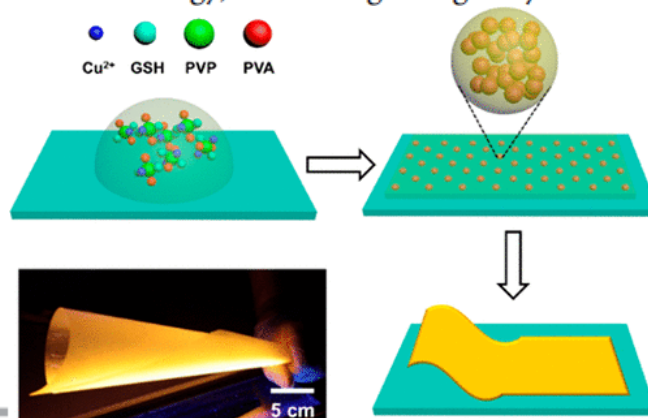
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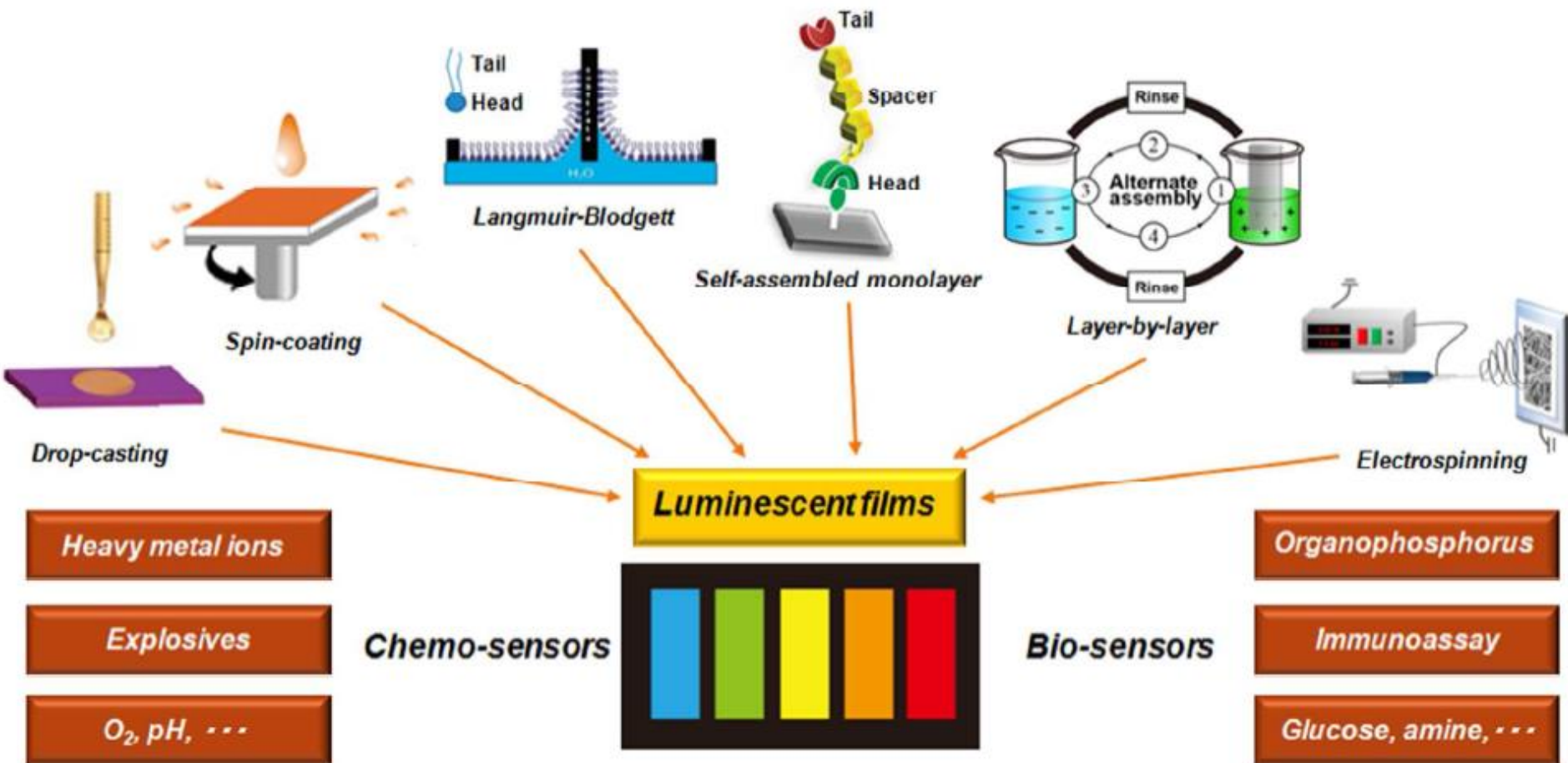
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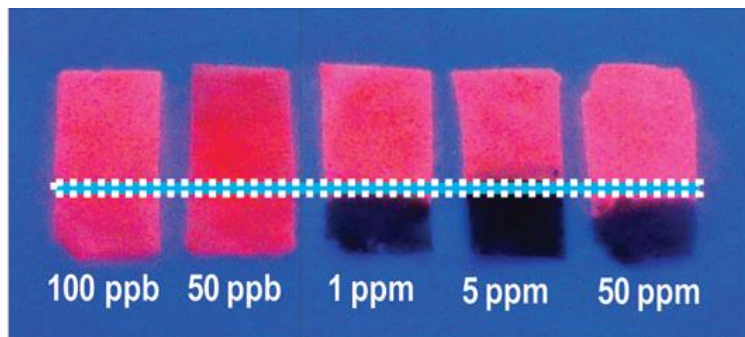
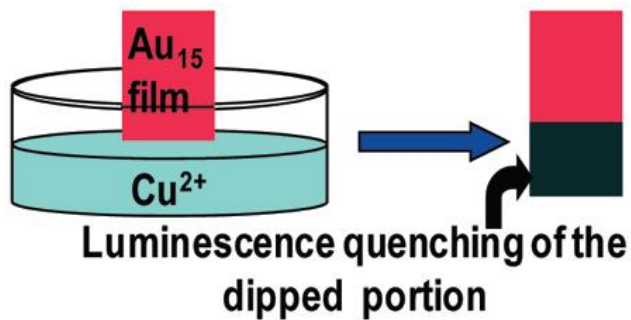


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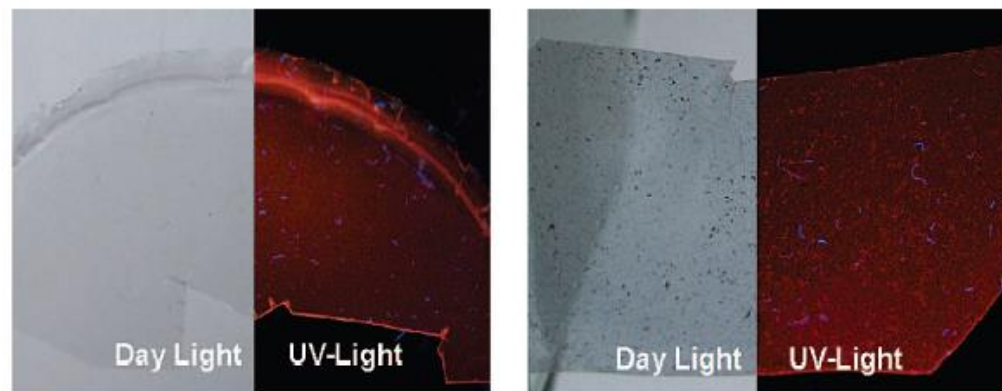
# Different fabrication method in designing various luminescent film for chemo- / bio- sensing



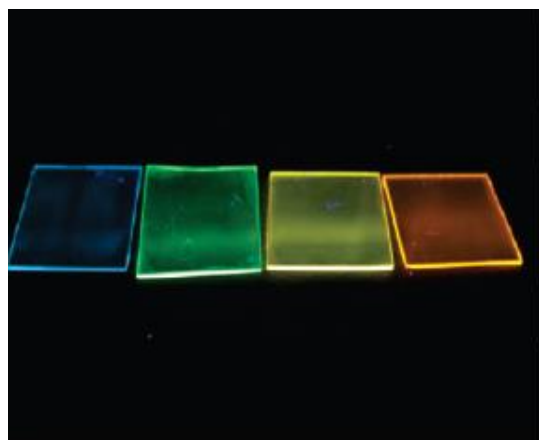


Luminescent, freestanding composite films of Au<sub>15</sub> cluster for Cu<sup>2+</sup> sensing.

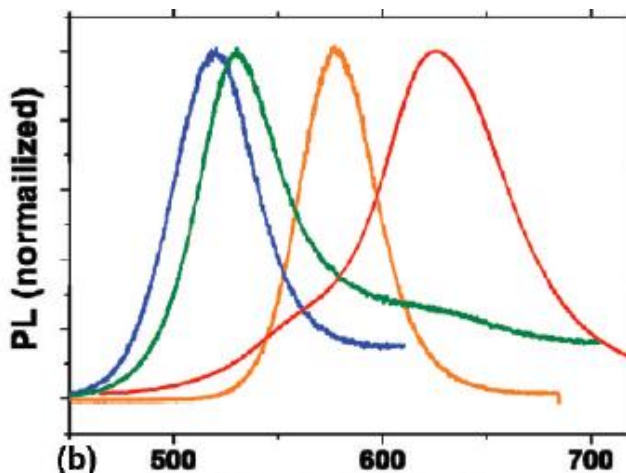
Strongly luminescent films fabricated by thermolysis of gold-thiolate complexes in a polymer matrix.



Feldmann et al., chem. Mater. **2008**, 20, 6169-6175



a)



b)

Strongly luminescent and highly loaded CdSe QD-silica film composite.

Kim et al., J. Phys. Chem. C., **2010**, 114, 14362-14367.

## Advantages of using film over the luminescence probes in solution:

Luminescent films can be transformed easily into the device format with several unique advantages:

- luminescent films with any shape and size (dependent on the substrate pattern) can be easily fabricated for various applications.
- they are easy to store and transport as a result of the good chemical stability of luminophores in the solid state.
- It enable real-time detection of the analyte.
- It can be regenerated by washing them with suitable solvents.

## Why This paper....

- ❖ It shows the simple method to synthesize thin film along with luminescent cluster .
- ❖ This approach avoids use of any heavy or expensive metal elements and toxic organic solvents, and can easily be adapted to produce large-area films.

## Introduction:

Polymer-based luminescent films are frequently used in sensors, solar concentrators, and LEDs.

Fabrication of such composite films often involves two processes:

- (i) synthesis of the luminescent component, such as an organic dye, semiconductor quantum dots (QDs), or metal nanoclusters (NCs) in solution, and
- (ii) dispersion of these in a monomer or a dissolved polymer, followed by polymerization/evaporation of the solvent.

However, widespread application of this approach is in part hindered by several limitations:

- Sometimes poor dispersion of luminescent components in the polymer, leading to the phase segregation which makes it difficult to fabricate large-area uniformly.
- Deterioration of the photoluminescence (PL) quantum yield (QY) of the luminescent component during the fabrication process of the film.
- Poor PL stability, particularly when the films are exposed to heat, oxygen, or moisture.

## In this paper.....

- They proposed a strategy to fabricate composite polymer films with incorporated Cu NCs which are grown in situ in a 3D hydrogel network formed by cross-linked polyvinylpyrrolidone (PVP) and poly(vinyl alcohol) (PVA) molecules in aqueous solution.

## Synthesis of In Situ Fabrication of the Cu NC Composites Films

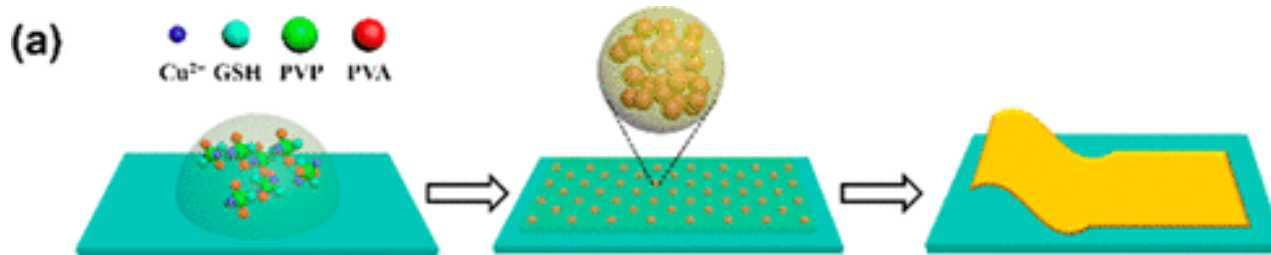
PVA was dissolved in DI H<sub>2</sub>O at 80 °C at a concentration of 60 mg/mL.  
6 mL aq. solution of PVA + 1 mL of PVP (60 mg/mL) under stirring.

0.1 M of 2.5 mL of GSH + into the polymer mixture

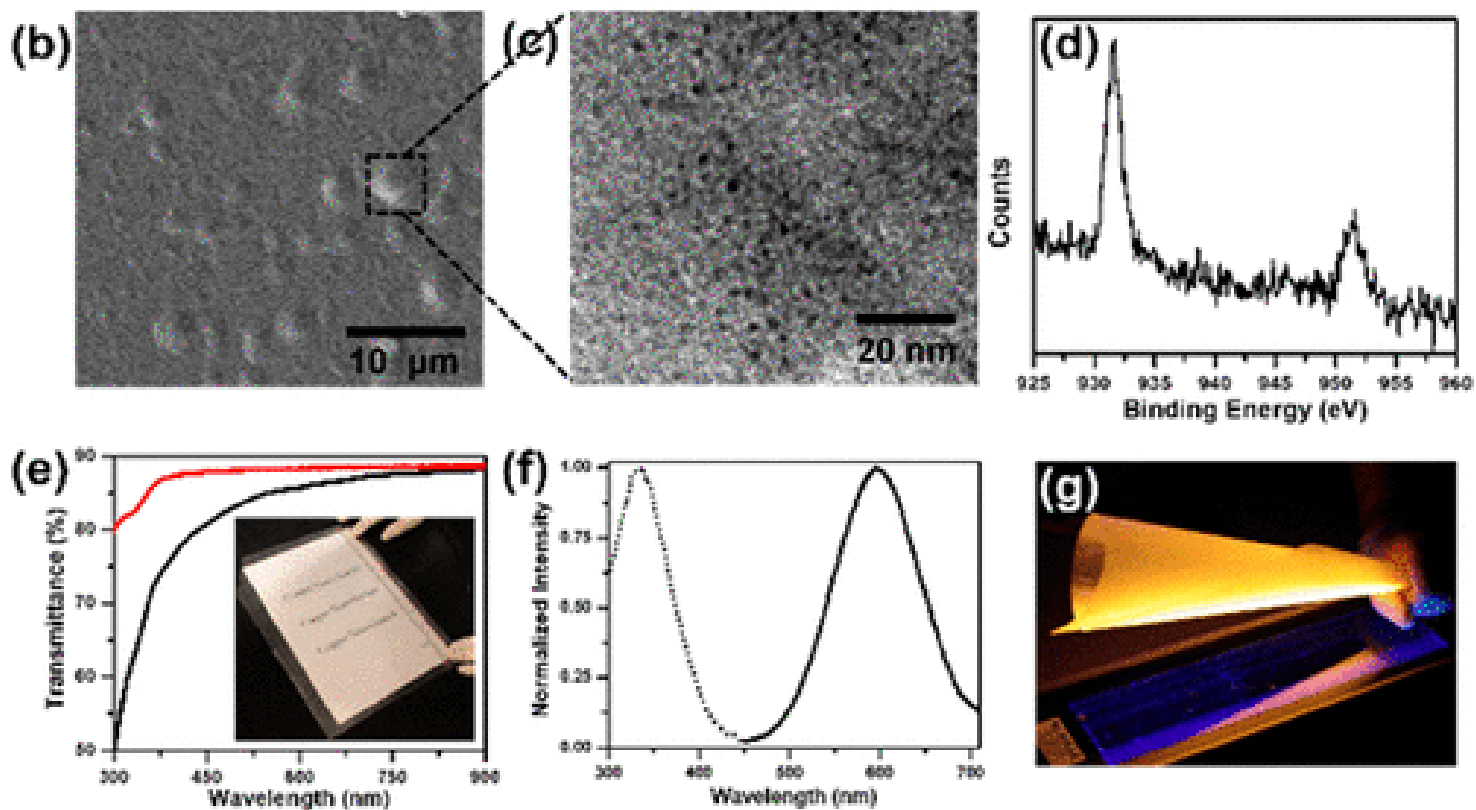


0.5 mL of Cu(NO<sub>3</sub>)<sub>2</sub> (0.1 M) was added

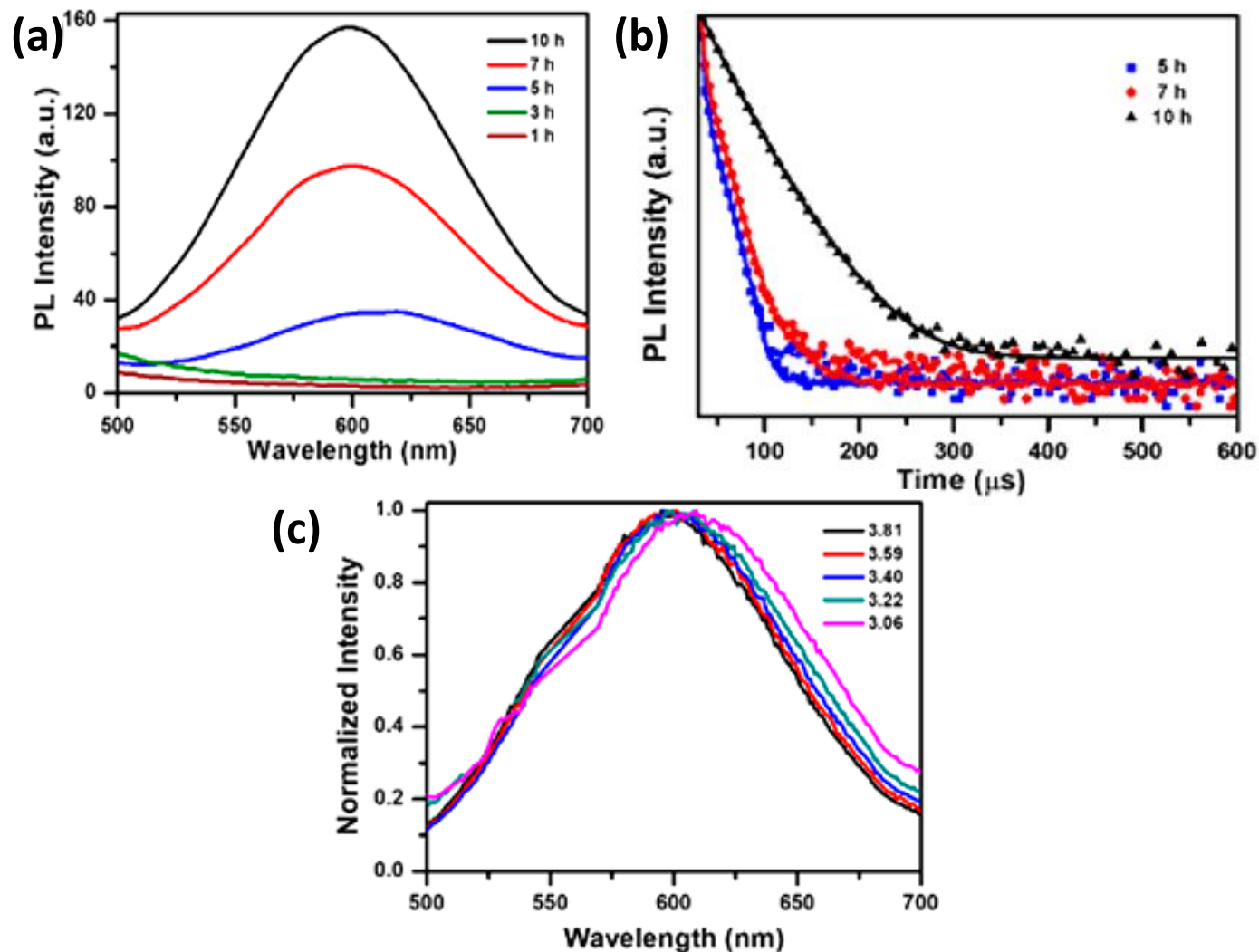
The mixture was dropped onto the surface of cleaned glass slides, which were then kept in vacuum at 40 °C for 10 h.



(a) Schematic illustration of the in situ fabrication method of Cu NC/polymer composite films.

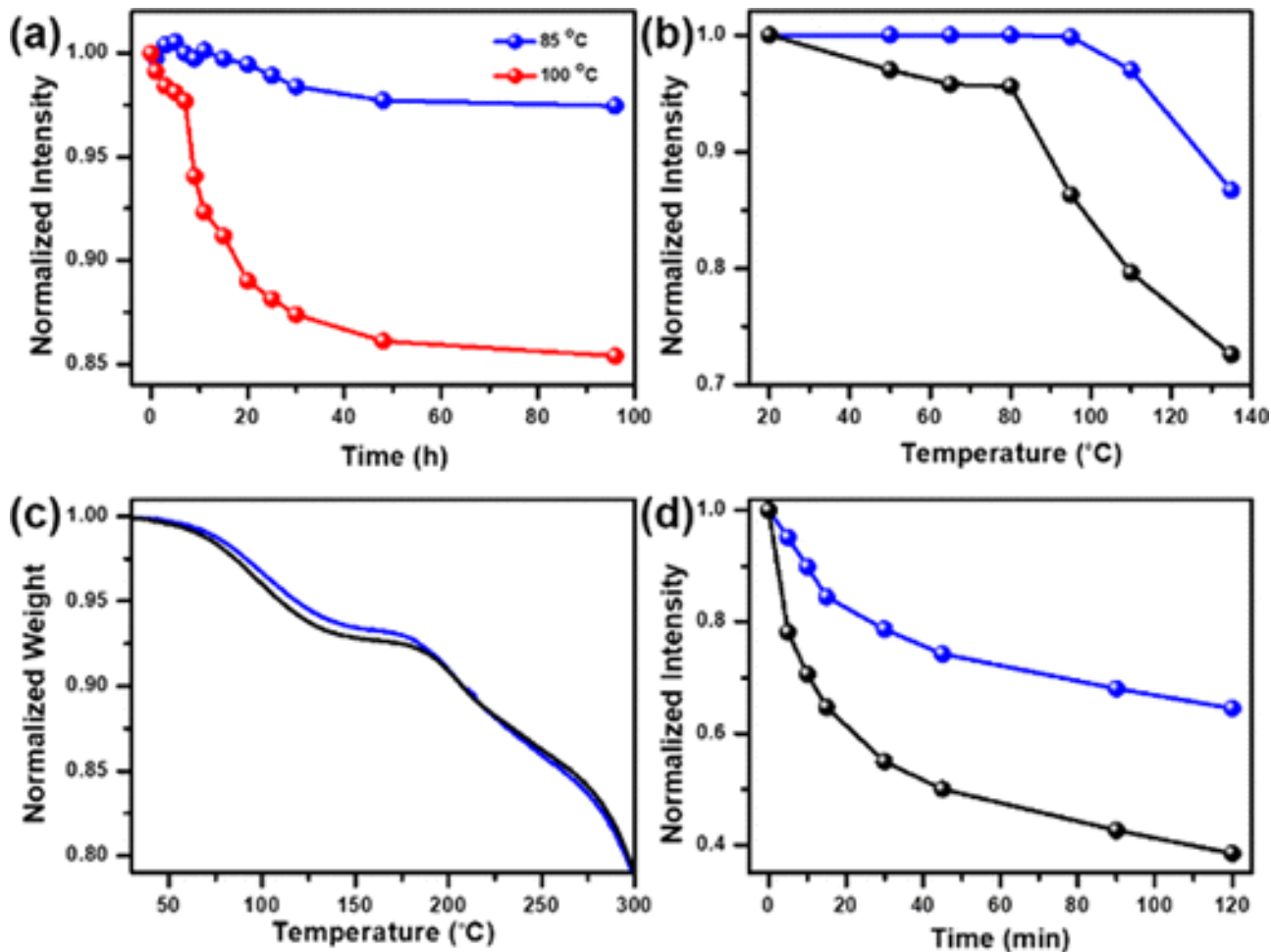


**Figure 1.** (b) SEM images. (c) TEM images. (d) XPS spectra of the composite films. (e) Transmittance spectra of the Cu NC/polymer composite film (black) and of the bare PVP/PVA film (red), inset shows the photograph of a film with a size bigger than an A4 sheet of paper. (f) PL (solid) and PLE (dotted) spectra of Cu NC/polymer composite film. (g) Photograph of an orange-emitting Cu NC/polymer composite film under UV light.

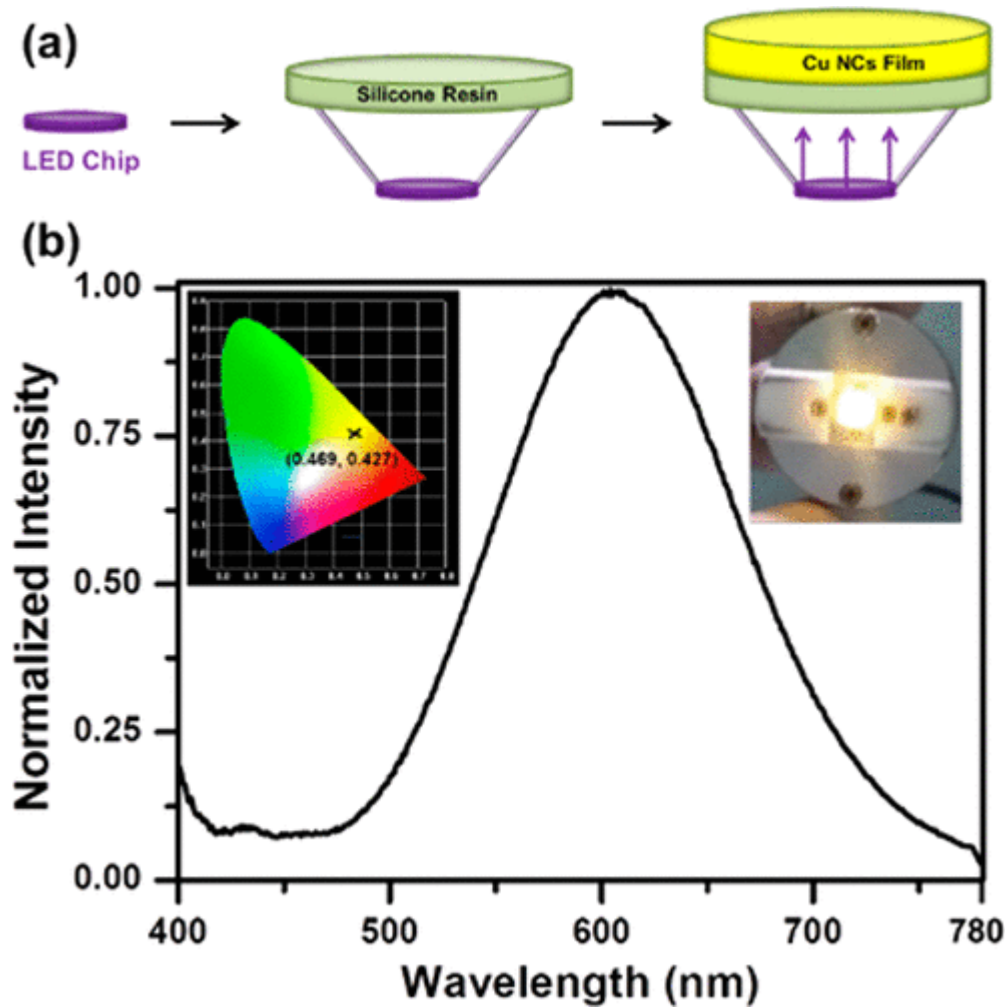


**Figure 2.** Evolution of PL spectra (a) and PL decay curves (b) of Cu NC/polymer composite films obtained with different thermal treatment times. (C) PL spectra of Cu NC/polymer composite films under different excitation energies (as indicated on the frame, in eV).





**Figure 3.** (a) Relative PL intensity of Cu NC/polymer composite films kept for up to 96 h at 85 °C (blue) and 100 °C (red). (b) Relative PL intensity of Cu NC/polymer composite films (blue) and the similar films fabricated without PVP (black) kept for 3 h at the temp. indicated. (c) TGA curves of the Cu NC/polymer composite films (blue line) and similar films fabricated without PVP (black). (d) Relative PL intensity of Cu NC/polymer composite films (blue) and similar films fabricated without PVP (black), under UV radiation. All the PL intensities were recorded at 600 nm, under 365 nm excitation.



**Figure 4.** (a) Fabrication of a down-conversion LED with a Cu NC/ polymer film placed on top of a silicone resin layer at a distance from a UV excitation chip. (b) Emission spectrum of an orange LED; inset shows the CIE chromaticity coordinate of the LED (left), and a photograph of the operating device (right).

## Summary:

- In situ fabrication of Cu NC composite films, by encapsulating Cu NCs in 3D hydrogels of PVP/PVA, and by dehydration-induced AIE processes in aqueous solution, is reported.
- This approach avoids use of any heavy or expensive metal elements and toxic organic solvents, and can easily be adapted to produce large-area films.
- Bright (PL QY of up to 30%) orange luminescence of the films is achieved.
- The composite Cu NC/polymer films show high thermal stability and favourable mechanical properties, and have been employed as a color converter for fabricating downconversion orange LEDs.